Thiophene-Anthranilamides as Highly Potent and Orally Available Factor Xa Inhibitors¹

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There remains a high unmet medical need for a safe oral therapy for thrombotic disorders. The serine protease factor Xa (fXa), with its central role in the coagulation cascade, is among the more promising targets for anticoagulant therapy and has been the subject of intensive drug discovery efforts. Investigation of a hit from high-throughput screening identified a series of thiophene-substituted anthranilamides as potent nonamidine fXa inhibitors. Lead optimization by incorporation of hydrophilic groups led to the discovery of compounds with picomolar inhibitory potency and micromolar in vitro anticoagulant activity. Based on their high potency, selectivity, oral pharmacokinetics, and efficacy in a rat venous stasis model of thrombosis, compounds ZK 814048 (**10b**), ZK 810388 (**13a**), and ZK 813039 (**17m**) were advanced into development.

Introduction

Thrombotic disorders remain the leading cause of mortality and morbidity in Western society.² Anticoagulants are the primary therapy for the treatment and prevention of thrombotic disease, but have properties that limit their use. Heparin and low molecular weight heparin must be dosed parenterally, and heparin is associated with increased bleeding risk.³ Coumadin (warfarin), although orally available, has a slow onset of action and a narrow therapeutic window, resulting in the need for careful monitoring.⁴ There remains an unmet clinical need for orally active, safe, and efficacious anticoagulants for long-term antithrombotic therapy.

One major area of focus in the effort to develop an oral anticoagulant has been the development of inhibitors of factor Xa (fXa^a).⁵ fXa, a trypsin-like serine protease located at the convergent point of the intrinsic and extrinsic pathways, plays a pivotal role in the blood coagulation cascade. Together with factor Va and calcium, fXa forms the prothrombinase complex, which catalyzes the formation of thrombin via proteolysis of prothrombin. Thrombin, the terminal enzyme in the cascade, has several procoagulant functions including activation of platelets, regulation of factors in the cascade, and the conversion of fibrinogen to fibrin, which polymerizes to form the insoluble matrix of a blood clot or thrombus. Because inhibition of fXa prevents thrombin formation but does not affect pre-existing thrombin, fXa inhibitors are predicted to cause less impairment of hemostasis than direct thrombin inhibitors, leading to a wider therapeutic window.⁶ Both proteinaceous and small molecule inhibitors of fXa have been shown to be effective and safe in preclinical animal thrombosis models.⁷ Data from animal models has demonstrated a higher therapeutic ratio (antithrombotic efficacy versus bleeding) for fXa inhibitors than for direct thrombin inhibitors, leading to the expectation of a superior clinical profile.⁸

A wide variety of novel, potent, and selective small molecule fXa inhibitors have been reported.⁹ Early small molecule fXa inhibitors invariably contained a benzamidine or naphthylamidine group, initially thought to be necessary for binding in the S1 pocket. The suboptimal oral absorption and/or pharmaco-kinetic properties often associated with amidines directed efforts to remove this functionality. Numerous reports of the identification of potent, nonamidine, small molecule fXa inhibitors have appeared in recent literature.¹⁰

High-throughput screening of our compound library identified the anthranilamide compound **1** (Chart 1) as a novel, potent $(K_{i,app} = 10 \text{ nM})$, nonamidine fXa inhibitor.¹¹ Initial optimization of this template resulted in the discovery of compound **2**,¹² with improved fXa potency $(K_{i,app} = 1.0 \text{ nM})$ and micromolar anticoagulant activity, as measured by the concentration of compound required to cause a doubling of the prothrombin time (PT) in vitro in human plasma $(2 \times \text{PT} = 12 \,\mu\text{M})$. In this paper, we present further optimization of template **2**, leading to the discovery of orally available fXa inhibitors with picomolar potency.¹³

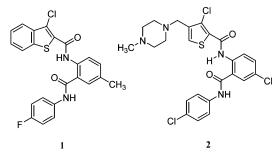
Chemistry. The synthesis of compounds 3a-c was similar to that reported previously for compound 2^{12} The synthesis of 3b and 3c is outlined in Scheme 1. For compound 3c, commercially available 3-methoxy-2-nitrobenzoic acid 4 was converted to the acid chloride and reacted with 5-chloro-2aminopyridine 5b to afford amide 6b in 97% yield. Following reduction of the nitro group with sodium hydrosulfite, chlorination with N-chlorosuccinimide (NCS) occurred exclusively at the 5-position of the anthranilamide ring as a result of the directing effect of the aniline. The substitution pattern was confirmed by ¹H NMR. The thiophene-acid chloride 8^{12} was coupled with aniline 7b to afford 9b in 85% yield. Addition of exactly one equivalent of base was critical in this coupling step to avoid displacement of the halide. Reaction of 9b with excess N-methylpiperazine afforded the desired product 3c. Similarly, displacement of the chlorine with other amines or nitrogen nucleophiles afforded compounds 10a-p, 17a-g, and 17j-p.

Methylamino derivative **10b** was further reacted to form sulfonamide and urea analogs (Scheme 2). Treatment with the

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^{*a*} Abbreviations: fXa, factor Xa; fIIa, factor IIa (thrombin); PT, prothrombin time; $2 \times PT$, concentration required to give a doubling of the prothrombin time; tPA, tissue plasminogen activator; aPC, activated protein C; EGF, epidermal growth factor; des-GLA-EGF1-factor Xa β , factor Xa construct with the EGF 2 domain and the serine protease domain.

Chart 1



appropriate sulfonyl chloride or isocyanate afforded compounds 12a-c directly, and 12f was prepared by hydrolysis of an intermediate ester. Hydroxyethyl analog 12d was prepared by the formation of an intermediate trichloromethyl carbamate and displacement with 2-aminoethanol. Treatment of 10b with 2-bromoethyl isocyanate in THF at 0 °C afforded urea 11 in quantitative yield. Displacement of the bromide using excess pyrrolidine gave the substituted urea 12e in low yield. The major product arose from intramolecular cyclization to afford oxazoline 13a. Modification of the reaction conditions failed to improve the yield of urea 12e. When a tertiary amine was used instead of a secondary amine, 13a was obtained as the sole product. Other oxazoline (13b-e), oxazine (13h), keto-oxazoline (13i), and thiazoline (13j) analogs were prepared from the corresponding amines and isocyanates or thioisocyanates.

Structure-Activity Results and Pharmacological Activity. Despite nanomolar fXa binding affinity, compound 2 is a weak anticoagulant ($2 \times PT = 12 \mu M$). Anticoagulant activity of fXa inhibitors as well as thrombin inhibitors has been observed to be a function not only of potency, but also of lipophilicity and protein binding.¹⁴ Early optimization studies on this series showed that the 4-chloroaniline could be replaced with 2-amino-5-chloropyridine, and a polar substituent such as methoxy could be added at C-3 of the central anthranilamide ring.^{11a} Incorporation of these changes into inhibitor 2 afforded compounds 3a and 3b, with similar or slightly improved fXa inhibitory and anticoagulant activities compared to compound 2 (Table 1). When both changes were made simultaneously, the effects were additive, affording compound 3c with a further improvement in fXa potency and low micromolar anticoagulant activity. All compounds were selective for fXa versus thrombin and trypsin. Experimental logD values did not differ substantially between compounds 2, 3a, and 3c, suggesting that the improved PT potency for 3c is primarily a function of increased potency against fXa.

Given the improved activity of 3c, we returned to the optimization of the thiophene ring C-4 substituent. Our previous work indicated that this portion of the template binds in the S4 pocket of fXa and that amine substituents were preferred for fXa potency.¹² Initially, we investigated simple aliphatic and alicyclic amines (Table 2). For aliphatic monoamines, adding a small alkyl substituent increased fXa potency by up to 5-fold compared to that of the unsubstituted compound (10b, 10c, vs 10a), while a branched alkyl substituent (10d) decreased potency relative to the unbranched amines. Lower dialkylamine substituents had similar fXa potency to the corresponding monoalkylamine compounds (10e, 10f). Alicyclic monoamines gave similar (10h) or slightly reduced fXa potency compared to piperazine and aliphatic amines (10g, 10i). These results are consistent with previous observations for analogs of compound 2.12

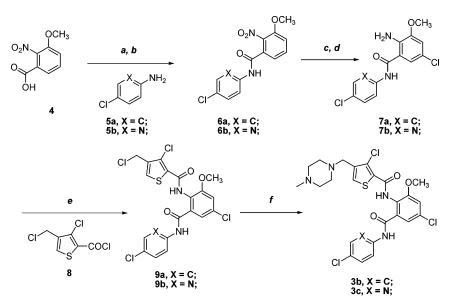
We then examined the effect of aliphatic amine substituents bearing an additional hydrophilic or basic group. Straight or branched chain hydroxy-substituted amines were investigated (10j-10n), but none gave a significant change in fXa activity compared to the aliphatic amines 10e and 10f. Aliphatic diamines, however, gave an unexpected result. Compared to the corresponding hydroxy-substituted amines **10k** and **10j**. diamine compounds 10o and 10p showed a 10-fold improvement in fXa potency, affording low picomolar fXa inhibitors. A corresponding 6- to 7-fold improvement in PT potency was also observed, giving the first submicromolar anticoagulants in this series. This result is in contrast to the phenyl series, where substitution of an amine for a hydroxy caused only about a 2-fold increase in fXa potency.¹² The reason for this difference between the two series is unclear. Compounds 10o and 10p were 5- to 10-fold more potent against thrombin relative to the monoamines ($K_{i,app} = 200-300$ nM), but retained at least 10 000-fold selectivity for fXa.

Simple sulfonamide (12a) and urea (12b, 12c) substituents gave a 3- to 10-fold increase in fXa potency relative to the closest amine analogs (10b, 10e), also affording picomolar inhibitors (Table 3). However, in spite of their fXa potency, these compounds were an order of magnitude less potent than the diamino compounds 10o and 10p in the PT assay. A similar disconnect between fXa potency and anticoagulant activity was seen for our early neutral inhibitors in this series and was attributed to poor solubility and high nonspecific protein binding.¹¹ To improve PT potency, we tried adding basic and hydrophilic substituents to the urea (12d-f). These changes were largely unsuccessful, affording only minor improvements in PT potency in the best case. The pyrrolidinoethyl urea 12e had 5-fold better PT potency than the corresponding ethyl urea **12c**, consistent with the predicted lower lipophilicity of 12e. However, hydroxy (12d) or acid (12f) substitution had no effect on PT.

As outlined in Scheme 2, the major product of the reaction to form the substituted urea 12e was the cyclized oxazoline, 13a. Compound 13a was found to be surprisingly potent, having single digit picomolar fXa activity and submicromolar anticoagulant activity (Table 4). The potency of 13a led us to explore modifications of the oxazoline substituent. Extension of the *N*-methyl group to *N*-ethyl had little effect (13b), however, replacement with trifluoroethyl caused a large drop in potency (13c). Larger groups like *t*-butyl or 2-methoxyethyl also significantly decreased potency (13d, 13e). Substitution on the oxazoline ring decreased fXa and PT potency, although the effect was smaller at C-4 than at C-5 (13f, 13g). Replacement of the oxazoline with a number of closely related ring systems also afforded potent fXa inhibitors (13h-l). However, only the six-membered-ring analog 13h and the highly basic pyrroline 131 retained submicromolar PT potency. Compounds 13i and 13k are uncharged at neutral pH, and their PT potency is comparable to that of the neutral sulfonamide and urea analogs (12a, 12b). The reason for the reduced anticoagulant potency of the thiazoline analog 13j, however, is unclear. Compounds **13a** and **13i**-**k** were more potent inhibitors of thrombin ($K_{i,app}$) = 50-100 nM) than other compounds from this template, but remained highly selective for fXa.

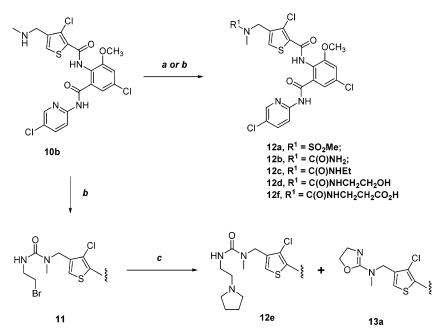
The results for the urea and oxazoline analogs (Tables 3 and 4) suggest a preference for planar groups off the methylthiophene. We explored this further by preparing a variety of compounds in which the nitrogen substituent is sp^2 hybridized (Table 5). Consistent with our hypothesis, all compounds were highly potent inhibitors of fXa, many with single digit picomolar $K_{i,app}$ values. In general, compounds in which the linking nitrogen was part of a ring had better selectivity for fXa versus

Scheme 1^a



^{*a*} Reagents and conditions: (a) (COCl)₂, DMF (cat.), CH₂Cl₂, 0 °C to rt; (b) pyridine, DMAP (cat), 0 °C to rt; (c) Na₂S₂O₄, THF/dioxane/H₂O, rt; (d) NCS, benzene, 50 °C; (e) pyridine, CH₂Cl₂, 0 °C to rt; (f) *N*-methylpiperazine, DMF, rt.

Scheme 2^{*a*}



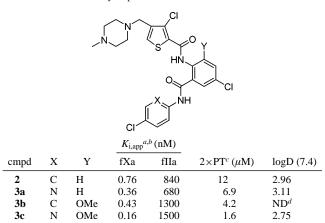
^{*a*} Reagents and conditions: (a) MeSO₂Cl, pyridine, 0 °C to rt (for **12a**); (b) isocyanate, dioxane or MeOH, rt (for **11**, **12b**,c,e); (Cl₃CO)₂C(O), CH₂Cl₂, then 2-aminoethanol, rt (for **12d**); O=C=NCH₂CH₂CO₂Et, dioxane, rt; then LiOH.H₂O, water (for **12f**); (c) pyrrolidine, DMF, rt or NEt₃, THF, 0 °C to rt (to give **13a** exclusively).

thrombin than compounds with an exocyclic linking nitrogen (e.g., **17a** vs **13a**, **17b** vs **13j**, and **17g** vs **17h**). While the compounds containing nonaromatic amine substituents were highly potent fXa inhibitors and anticoagulants, most of the substituents are highly basic (cpKa 10–14). This was expected to lead to poor pharmacokinetic properties, given the experience with amidine and guanidine containing fXa inhibitors. In the search for substituents **17j** and **17k**. These compounds were also found to be highly potent fXa inhibitors, but were weaker anticoagulants ($2 \times PT = 1.4$ and $2.0 \,\mu$ M) than the corresponding imidazolines **17f** and **17g**. Adding an amino group at C-2 to increase hydrophilicity maintained fXa activity and improved anticoagulant activity (**17l**, $2 \times PT = 0.77 \,\mu$ M). Alkylation of the exocyclic amine (**17m–o**) also afforded highly potent fXa

inhibitors. The anticoagulant potency dropped off slightly as substituent size increased. The substituted imidazoles were among the most potent fXa inhibitors and anticoagulants we identified. Furthermore, selectivity against thrombin was significantly improved for these compounds relative to the oxazoline series.

Pharmacokinetic profiles were determined for selected inhibitors (Table 6). Compounds were dosed in conscious beagle dogs intravenously at 1 mg/kg and by oral gavage at 10 mg/kg, and plasma samples were taken at intervals after dosing. Inhibitor concentrations were determined ex vivo using an established chromogenic assay measuring fXa inhibition^{15,16} or by HPLC, with peak area measured by UV absorption and compared to a standard solution of known inhibitor concentration. The simple methylamino compound **10b** was among the best compounds

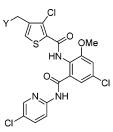
Table 1. Addition of Hydrophilic Substituents



^{*a*} $K_{i,app}$ is the apparent K_i value, defined as IC₅₀/2 when the IC₅₀ value is determined at a substrate concentration equal to the K_m . $K_{i,app}$ values are averaged from multiple determinations ($n \ge 2$), and the standard deviations are <30% of the mean. ^{*b*} All compounds had $K_{i,app}$ values for bovine trypsin of >5000 nM. ^{*c*} Concentration that gives a 2-fold extension of human prothrombin time in vitro. ^{*d*} ND = not determined.

Table 2. Effect of Amine-Substituted Thiophenes on Enzyme Inhibition

 and Anticoagulant Activity

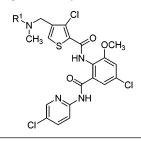


		$K_{i,app}^{a,b}(nM)$		
cmpd	Y	fXa	fIIa	$2 \times PT^c$ (μM)
3c	4-methyl-1-piperazine	0.16	1500	1.6
10a	-NH ₂	1.0	>5000	4.2
10b	-NHCH ₃	0.21	3700	1.6
10c	-NHCH ₂ CH ₃	0.40	2600	2.2
10d	-NHCH(CH ₃) ₂	1.4	5400	ND^d
10e	-N(CH ₃)CH ₂ CH ₃	0.22	1700	1.4
10f	$-N(CH_2CH_3)_2$	0.32	1500	2.4
10g	1-morpholine	1.4	1400	4.9
10h	1-pyrrolidine	0.52	1400	1.6
10i	1-(4-hydroxy)piperidine	2.2	770	3.2
10j	-N(CH ₃)CH ₂ CH ₂ OH	0.24	1400	1.6
10k	-N(CH ₃)-(CH ₂) ₃ -OH	0.18	1100	1.5
10l	-N(CH ₃)CH ₂ CH(CH ₃)OH	0.40	2100	1.5
10m	-N(CH ₃)CH ₂ C(CH ₃) ₂ OH	0.71	1100	5.3
10n	-N(CH ₃)CH ₂ CH(OH)CH ₂ OH	0.26	1200	3.2
100	-N(CH ₃)-(CH ₂) ₃ -N(CH ₃) ₂	0.024	300	0.24
10p	-N(CH ₃)CH ₂ CH ₂ -(1-pyrrolidine)	0.019	190	0.24

^{*a*} $K_{i,app}$ is the apparent K_i value, defined as IC₅₀/2 when the IC₅₀ value is determined at a substrate concentration equal to the K_m . $K_{i,app}$ values are averaged from multiple determinations ($n \ge 2$), and the standard deviations are <30% of the mean. ^{*b*} All compounds had $K_{i,app}$ values for bovine trypsin of >5000 nM. ^{*c*} Concentration that gives a 2-fold extension of human prothrombin time in vitro. ^{*d*} ND = not determined.

in this series, affording high plasma levels and maintaining levels close to peak out to at least 12 h. Adding a hydroxy substituent (**10j**) led to slightly lower oral exposure, while the potent diamino compound **10o** gave no measurable plasma levels after oral dosing. The highly potent oxazoline compound **13a** and imidazole **17m** also gave quite promising results, with plasma concentration profiles similar to the aliphatic monoamines (**10b**, **10j**). Anticoagulant activity was determined ex vivo by PT

Table 3. Effect of Sulfonamide and Urea Substitution on Enzyme Inhibition and Anticoagulant Activity



		$K_{i,app}^{a,a}$	^b (nM)	
cmpd	R ¹	fXa	fIIa	$2 \times PT^c$ (μM)
10b	-H	0.21	3700	1.6
10e	-CH ₂ CH ₃	0.22	1700	1.4
12a	-SO ₂ CH ₃	0.045	340	2.2
12b	-C(O)NH ₂	0.026	340	2.6
12c	-C(O)NHCH ₂ CH ₃	0.020	450	5.8
12d	-C(O)NHCH ₂ CH ₂ OH	0.050	360	4.1
12e	-C(O)NHCH ₂ CH ₂ -(1-pyrrolidine)	0.036	140	1.1
12f	-C(O)NHCH ₂ CH ₂ CO ₂ H	0.022	630	7.0

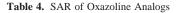
^{*a*} $K_{i,app}$ is the apparent K_i value, defined as IC₅₀/2 when the IC₅₀ value is determined at a substrate concentration equal to the K_m . $K_{i,app}$ values are averaged from multiple determinations ($n \ge 2$), and the standard deviations are <30% of the mean. ^{*b*} All compounds had $K_{i,app}$ values for bovine trypsin of >5000 nM. ^{*c*} Concentration that gives a 2-fold extension of human prothrombin time in vitro.

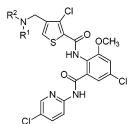
measurement. After a 10 mg/kg oral dose, compound **13a** prolonged PT 3.2-, 5.0-, and 4.0-fold at 1, 2, and 6 h. Compounds **10b** and **17m** prolonged PT to a lesser extent following oral dosing (data not shown), but were also weaker anticoagulants in vitro in dog plasma (Table 7).

Selectivity data against a panel of human proteases are shown in Table 8. Compounds **10b**, **13a**, and **17m** all had \geq 20 000fold selectivity relative to trypsin, tPA, factor XIa, urokinase, aPC, plasmin, chymotrypsin, cathepsin G, and neutrophil elastase. Compound **17m** was also highly selective against thrombin, while thrombin selectivity for **10b** and **13a** was somewhat lower (\geq 17 000- and \geq 12 000-fold). The lowest selectivity observed was against plasma kallikrein, however, all three compounds retained \geq 4000-fold selectivity versus this enzyme.

Compounds 10b, 13a, and 17m were tested in the rat vena cava stasis model of thrombosis. The results are shown in Figure 1. All three compounds exhibited a dose-dependent inhibition of experimental vena cava thrombosis in anesthetized rats. For compounds 13a and 17m, inhibition was statistically significant at 1 mg/kg, and no clot was detected in any of the animals at 3 mg/kg. For compound 10b, inhibition was statistically significant only at the highest dose of 10 mg/kg. Estimated ED_{50} values in this model were approximately 4.4 mg/kg, i.v., for 10b, 0.4 mg/kg, i.v., for 13a, and 0.36 mg/kg, i.v., for 17m. In general, these data are consistent with in vitro data for these compounds, which show that compound **10b** is a substantially weaker inhibitor of rat fXa than 13a and 17m and also requires higher concentrations to prolong PT in rat plasma (Table 7). Based on their potency, selectivity, efficacy, and pharmacokinetic profiles, compounds 10b (ZK 814048), 13a (ZK 810388), and 17m (ZK 813039) were all identified as candidates meeting the selection criteria for development.¹⁷

Crystallography. The crystal structure of compound **17m** bound to fXa is shown in Figure 2A (pdb code 2P3T). The inhibitor binds in an L-shaped conformation with the chloropyridine buried in the S1 pocket and the imidazole substituent



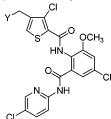


		-	$K_{i,app} \left(nM \right)^{a,b}$		2xPT
Cpd	\mathbb{R}^1	\mathbb{R}^2	fXa	fIIa	(µM) ^c
13a	-CH ₃	√N ∧	0.007	90	0.36
13b	-CH ₂ CH ₃	√ ^N ∧	0.012	470	0.57
13c	-CH ₂ CF ₃	√ N N	2.2	>5000	28
13d	t-Bu	N N	0.12	1700	ND^d
13e	-CH ₂ CH ₂ OMe	N N	0.26	2000	1.1
13f	-CH ₃	H ₃ C O	0.12	410	1.2
13g	-CH ₂ CH ₃	H ₃ C O	0.031	580	3.8
13h	-CH ₃	N O S S S	0.012	160	0.22
13i	-CH ₃	N N	0.026	90	2.2
13j	-CH ₃	S N	0.024	100	1.8
13k	-CH ₃	₹ Contraction of the second s	0.059	60	4.2
131	-CH3	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	0.004	970	0.40

^{*a*} $K_{i,app}$ is the apparent K_i value, defined as IC₅₀/2 when the IC₅₀ value is determined at a substrate concentration equal to the K_m . $K_{i,app}$ values are averaged from multiple determinations ($n \ge 2$), and the standard deviations are <30% of the mean. ^{*b*} All compounds had $K_{i,app}$ values for bovine trypsin of >5000 nM. ^{*c*} Concentration that gives a 2-fold extension of human prothrombin time in vitro. ^{*d*} ND = not determined.

extending into the S4 binding site. The chlorine atom makes contact with Tyr228 in the S1 pocket. This chloro binding mode has been reported for other fXa inhibitors,¹⁸ as well as for inhibitors of thrombin,^{14b} trypsin,¹⁹ and urokinase.²⁰ Compound **17m** forms only one well-defined hydrogen bond to fXa between the amide NH attached to the chloropyridine ring and the carbonyl of Glycine 218. There are no direct charge–charge interactions.

The crystal structures of compounds in this series provide insight into the observed SAR (pdb entries 1MQ5,²¹ 1MQ6,²¹ and 2P3T). Figure 2B shows the methyl group of **13a** (1MQ6) is buried deep in the S4 pocket, where it is in close contact with the indole ring of Trp215 (3.5 Å). The methyl group also makes contact with a water molecule (HOH722 in 1MQ6, 3.4 Å). This water donates two hydrogen bonds to the backbone carbonyls of Thr98 (2.9 Å) and Ile175 (2.7 Å). Similar waters have been seen in other fXa structures.^{21,22} Replacing methyl with ethyl (**13b**) may force this water to shift away from the S4 pocket, but it still should maintain the hydrogen bonds to Thr98 and Ile175 (see HOH16 in 1EZQ^{22a}), consistent with the similar potency of **13a** and **13b**. More bulky groups such as *t*-butyl (**13d**) or CH₂CH₂OCH₃ (**13e**) would entirely displace this water molecule. For these compounds, however, the Table 5. SAR of sp² Hybridized Nitrogen Substituents



		$K_{i,app} (nM)^{a,b}$		2xPT
Cpd	Y	fXa	fIIa	(µM)°
17a	O_N_§ NH	≤0.010	1100	0.26
17b	S NH	<u>≤</u> 0.010	2600	1.4
17c		<u>≤</u> 0.010	1500	0.27
17d		0.034	340	3.3
17e		0.004	2200	0.53
17f	N N N	≤0.010	3300	0.32
17g	N~N~§	0.004	3300	0.26
17h	CH₃ H₃C↓Ń∽ş NH	<u>≤</u> 0.010	920	0.25
17i	CH₃ H₂N ↓ N ∖₅ NH	≤0.010	630	0.40
17j	1-imidazole	0.022	510	2.0
17k	2-methyl-1- imidazole	<u>≤</u> 0.010	440	1.4
171	2-amino-1- imidazole	0.006	3500	0.77
17m	2-(methylamino)-1- imidazole	0.005	990	1.2
17n	2-(ethylamino)-1- imidazole	0.005	1100	1.8
170	2-(isopropylamino)- 1-imidazole	0.008	1200	2.3
17p	N N H CH ₃	0.020	860	1.8

^{*a*} $K_{i,app}$ is the apparent K_i value, defined as IC₅₀/2 when the IC₅₀ value is determined at a substrate concentration equal to the K_m . $K_{i,app}$ values are averaged from multiple determinations ($n \ge 2$), and the standard deviations are <30% of the mean. ^{*b*} All compounds had $K_{i,app}$ values for bovine trypsin of >5000 nM. ^{*c*} Concentration that gives a 2-fold extension of human prothrombin time in vitro.

space between Phe174 and Trp215 may have insufficient volume to accommodate the larger residues, resulting in the observed 10-fold loss of potency. Electronegative groups such CH_2CF_3 (**13c**) would have unfavorable interactions with the carbonyls of Thr98 and Ile175. In **17m**, part of the imidazole ring occupies the same space as the methyl group of **13a**. Most of the compounds shown in Table 5 could maintain the same contacts with Trp215 and HOH722. However, the oxygen of **17d** would have unfavorable contacts with HOH722, accounting for the 6-fold loss in potency for this inhibitor. Planar substituents likely have a better fit in the space between Tyr99 and Phe174, accounting for the high potency of the compounds in Table 5.

It has been hypothesized that basic substituents in the S4 pocket interact with electronegative groups of residues 96–98

 Table 6. Pharmacokinetic Profile in Dogs

cmpd	Cl ^a (mL/min/kg)	V _{ss} ^a (L/kg)	$t_{1/2}^a$ (h)	C_{\max}^{b} (μ g/mL)	$\%F^c$
10b ^d	1.6	1.4	10.5	5.1	75
10j ^d	27	4.4	2.1	1.2	>100
10o ^d	ND ⁶	ND	ND	BLQ ^g	ND
13a ^d	5.8	1.6	3.2	1.9	56
17m ^e	4.4	1.0	3.4	3.7	98

^{*a*} Cl, *V*_{ss}, and *t*_{1/2} values were determined based on a 1 mg/kg iv dose (10% DMSO/saline, dosing volume 1 mL/kg). ^{*b*} *C*_{max} was based on a 10 mg/kg po dose (40% w/w hydroxypropyl- β -cyclodextrin/water, dosing volume 1 mL/kg). ^{*c*} %*F* was calculated by normalizing the AUC after 10 mg/kg po and dividing by the AUC after 1 mg/kg iv. AUC values were calculated based on extrapolation to infinity. ^{*d*} Inhibitor concentrations were determined by chromogenic assay. ^{*e*} Inhibitor concentrations were determined by HPLC-UV. ^{*f*} ND = not determined. ^{*s*} BLQ indicates that levels were below the limit of quantitation for the method employed.

(Figure 2B). The positive charge on the imidazole ring of **17m** interacts with the backbone carbonyls of residues 96–98. For compounds **10o** and **10p**, the tertiary amine at the end of the chain may directly interact with the carboxylic acid of Glu97. It is harder to explain the relative potency of other modifications in the S4 binding region (e.g., **12a**–**f** and **13f**–**l**, Tables 3 and 4). Potent inhibitors with neutral amide groups at this position such as **12b** and **12c** may form hydrogen bonds to the backbone carbonyls that line the S4 pocket. However, there is no easy explanation for the 45 pM potency of compound **12a**. This inhibitor may adopt a unique conformation that places the sulfonamide group outside of the S4 pocket. The X-ray structures of fXa complexes provide important insight into the activity of this thiophene template. However, the electrostatic interactions in the S4 pocket remain difficult to predict.

Conclusions

Replacement of the chlorobenzene ring of 2 with chloropyridine and addition of a methoxy substituent to the anthranilamide ring afforded compound 3c with improved potency and anticoagulant activity. Modification of the thiophene C-4 substituent led to the discovery of a series of highly potent and orally available fXa inhibitors. Pharmacokinetic studies in dogs identified the picomolar inhibitors 13a and 17m as having low clearance and moderate to high oral bioavailability. Compound **10b**, while a weaker inhibitor, gave high plasma levels after oral dosing and had a prolonged half-life. All three compounds had good selectivity against a panel of human serine proteases and were efficacious in a venous thrombosis model in rats. Compound 13a was initially selected for development, but was terminated for reasons that included insufficient chemical stability of the oxazoline moiety. Following the termination of 13a, compounds 10b and 17m were advanced into development.

Experimental Section

All reactions were run under an atmosphere of dry nitrogen. All starting materials not described below were purchased from commercial sources or synthesized following the noted literature procedure. All reagents and solvents were used as received from commercial sources without additional purification. Elemental analysis and logD determinations were performed by Robertson Microlit Laboratories; Madison, NJ, and elemental analysis results were within $\pm 0.4\%$ of the calculated values. NMR spectra were obtained with a Varian XL-300 spectrometer and were consistent with the assigned structures. HPLC was performed with a Rainin SD-1 Dynamax system and a C-18 reverse phase Dynamax 60 A column using a gradient of acetonitrile (0.1% TFA) in water (0.1% TFA).

Human fXa and human fIIa were from Enzyme Research Lab., South Bend, IN, and bovine trypsin was from Boehringer Mannheim Corp., Indianapolis, IN. All peptide-*p*-nitroanilide substrates were purchased from Kabi Pharmacia Hepar, Inc., Franklin, OH. TrisHCl, NaCl, and CaCl₂ were from J. T. Baker Inc., Jackson, TN, and polyethylene glycol 6000 was from BDH Laboratory Supplies, Poole, England.

N-(5-Chloro-2-pyridinyl)-3-methoxy-2-nitrobenzamide (6b). To a suspension of 3-methoxy-2-nitrobenzoic acid 4 (197 g, 1.0 mol) in CH₂Cl₂ (1 L) at 0 °C were added several drops of DMF, followed by oxalyl chloride (114 mL, 1.3 mol). The cooling bath was removed, and the reaction was stirred at room temperature. After 16 h, the mixture was concentrated to give the crude acid chloride. The solid was pulverized and dried under vacuum. 3-Methoxy-2-nitrobenzoyl chloride (216 g, quant.) was obtained as a light yellow solid, mp 83–85 °C: ¹H NMR (CDCl₃) δ 7.8 (d, 1H), 7.6 (t, 1H), 7.4 (d, 1H), 3.9 (s, 3H).

To a stirred solution of 2-amino-5-chloropyridine, **5b** (129 g, 1.0 mol), in dry pyridine (1 L) at 0 °C was added a small amount of 4-dimethylaminopyridine, followed by 3-methoxy-2-nitrobenzoyl chloride (215 g, 1.0 mol). The reaction was allowed to warm to room temperature and stirred overnight. The mixture was poured into water (6 L) and filtered. The filter cake was collected, slurried in water (3 L), and filtered. The solid was dried to give **6b** (301 g, 97%) as an off-white powder, mp 215–217 °C: ¹H NMR (CDCl₃) δ 8.8 (br s, 1H), 8.3 (d, 1H), 8.1 (s, 1H), 7.7 (d, 1H), 7.5 (t, 1H), 7.3 (m, 2H), 3.9 (s, 3H); ¹³C NMR (DMSO-*d*₆) δ 164.4, 151.4, 151.0, 147.2, 138.8, 132.7, 130.4, 126.9, 121.2, 117.3, 116.3, 57.7. Anal. (C₁₃H₁₀ClN₃O₄) C, H, N.

N-(4-Chlorophenyl)-3-methoxy-2-nitrobenzamide (6a). Compound 6a was prepared from 4-chloroaniline and 4 by a similar procedure as for compound 6b (4.4 g, 48%): ¹H NMR (DMSO- d_6 /TFA) δ 10.8 (s, 1H), 7.7 (m, 3H), 7.5 (d, 1H), 7.4 (t, 2H), 3.9 (s, 3H), 3.4 (br s, 1H).

2-Amino-5-chloro-*N*-(**5-chloro-2-pyridinyl)-3-methoxybenzamide (7b).** To a stirred solution of sodium hydrosulfite (300 g, 1.7 mol) in water (4 L) was added **6b** (140 g, 0.45 mol). THF (2 L) and 1,4-dioxane (2 L) were added, and the reaction became homogeneous. The reaction was stirred overnight, then potassium carbonate was added until basic, at which point the organic and aqueous phases separated. The organic phase was concentrated to give an off-white solid. The solid was slurried in water, filtered, and dried under vacuum at 40 °C to give the aniline, 2-amino-*N*-(5-chloro-2-pyridinyl)-3-methoxybenzamide (111 g, 88%): ¹H NMR (CDCl₃) δ 8.8 (br s, 1H), 8.3 (d, 1H), 8.1 (s, 1H), 7.7 (dd, 1H), 7.1 (dd, 1H), 6.8 (d, 1H), 6.6 (t, 1H), 5.9 (br s, 1H), 3.9 (s, 3H).

To a stirred solution of the aniline (39.1 g, 140 mmol) in benzene (2 L) was added NCS (20 g, 148 mmol). The reaction was heated at 50–55 °C for 24 h, then cooled to room temperature and concentrated. The crude solid was dissolved in EtOAc (1 L), washed with water (3 × 100 mL), dried over Na₂SO₄, and concentrated. The crude product was recrystallized from benzene to afford **7b** (40 g, 90%) as off-white needles, mp 146–148 °C: ¹H NMR (CDCl₃) δ 8.6 (br s, 1H), 8.3 (m, 2H), 7.7 (dd, 1H), 7.1 (d, 1H), 6.8 (d, 1H), 5.9 (br s, 1H), 3.9 (s, 3H); ¹³C NMR (CDCl₃) δ 166.4, 149.8, 148.3, 146.6, 139.3, 137.9, 126.7, 120.1, 118.0, 114.7, 113.9, 112.9, 56.0. Anal. (C₁₃H₁₁Cl₂N₃O₂) C, H, N.

2-Amino-5-chloro-*N*-(4-chlorophenyl)-3-methoxybenzamide (7a). Compound 7a was prepared from 6a by a similar procedure as for compound 7b (1.4 g, 61%): ¹H NMR (CDCl₃) δ 7.7 (br s, 1H), 7.4 (dd, 4H), 7.1 (d, 1H), 6.8 (d, 1H), 5.8 (br s, 2H), 3.9 (s, 3H).

3-Chloro-*N*-[**4-chloro-2-**[[(**5-chloro-2-pyridinyl**)amino]carbonyl]-**6-methoxyphenyl**]-**4-chloromethyl-2-thiophenecarboxamide** (**9b**). To a stirred solution of 3-chloro-4-chloromethyl-2thiophenecarbonyl chloride (**8**;¹² 60 g, 260 mmol) in dry CH₂Cl₂ (450 mL) at 0 °C was added **7b** (63 g, 200 mmol) in portions, followed after 5 min by pyridine (33 mL, 330 mmol). The reaction changed from a bright yellow suspension to a homogeneous brown solution within a few minutes after the pyridine addition, and a precipitate began to form within 1 h. After 17 h at room temperature, the reaction was concentrated and dried under vacuum. The crude

Table 7. Species Specificity of fXa Inhibition and Anticoagulant Activity

fXa $K_{i,app}{}^a$ (nM)			$2 \times PT^{b} (\mu M)$			
cmpd	human	dog	rat	human	dog	rat
10b	0.21 ± 0.07	1.7 ± 0.0	2.5 ± 0.2	1.64 ± 0.11	4.35 ± 0.05	7.3 ± 0.28
13a	0.007 ± 0.001	0.15 ± 0.05	0.29 ± 0.17	0.36 ± 0.02	0.35^{c}	0.93 ^c
17m	0.005 ± 0.001	0.31 ± 0.02	0.06 ± 0.01	1.25 ± 0.07	4.2^{c}	2.56^{c}

 ${}^{a}K_{i,app}$ is the apparent K_i value, defined as IC₅₀/2 when the IC₅₀ value is determined at a substrate concentration equal to the K_{m} . $K_{i,app}$ values are averaged from multiple determinations ($n \ge 2$). b Concentration that gives a 2-fold extension of the PT in vitro. Values are averaged from multiple determinations unless otherwise indicated. ${}^{c}n = 1$.

Table 8. Human Protease Selectivity Profiles

enzyme K_i^a (nM)	10b	13a	17m
fXa	0.21^{b}	0.007^{b}	0.005^{b}
thrombin	3700	90	990
trypsin	>10 000	>10 000	>5000
tPÅ	>5000	>5000	>5000
kallikrein	1000	37	45
factor XIa	>10 000	>10 000	>5000
urokinase	>5000	>5000	>5000
aPC	>10 000	>10 000	>5000
plasmin	>10 000	>10 000	>5000
chymotrypsin	>10 000	>10 000	>5000
cathepsin G	>10 000	>10 000	>5000
neutrophil elastase	>10 000	>10 000	>5000

^{*a*} K_i values are averaged from multiple determinations ($n \ge 2$), and the standard deviations are <30% of the mean. ^{*b*} $K_{i,app}$ value. $K_{i,app}$ is the apparent K_i value, defined as IC₅₀/2 when the IC₅₀ value is determined at a substrate concentration equal to the K_m .

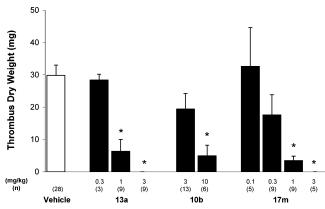


Figure 1. The effects of compounds on vena cava thrombosis after i.v. dosing in anesthetized rats. *p < 0.05 compared to the vehicle control group.

solid was ground, triturated with water (4 \times 100 mL) and dried under vacuum to give **9b** (113 g, 85%) as a light brown powder, mp 196–198 °C: ¹H NMR (CDCl₃) δ 9.3 (br s, 1H), 9.1 (br s, 1H), 8.3 (d, 1H), 8.0 (d, 1H), 7.7 (d, 1H), 7.6 (s, 1H), 7.2 (d, 1H), 7.0 (d, 1H), 4.6 (s, 2H), 3.9 (s, 3H); ¹³C NMR (CDCl₃) δ 164.9, 158.5, 153.4, 149.9, 146.3, 137.9, 136.8, 132.9, 132.5, 129.7, 126.8, 123.9, 121.7, 119.8, 115.1, 113.9, 56.6, 38.6. Anal. (C₁₉H₁₃-Cl₄N₃O₃S) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(4-chlorophenyl)amino]carbonyl]-6-methoxyphenyl]-4-chloromethyl-2-thiophenecarboxamide (9a). Compound 9a was prepared from 7a by a similar procedure as for compound 9b (0.27 g, 67%): ¹H NMR (DMSO- d_6 /TFA) δ 10.4 (s, 1H), 9.5 (s, 1H), 8.1 (s, 1H), 7.7 (d, 2H), 7.3–7.4 (m, 4H), 4.8 (s, 2H), 3.9 (s, 3H).

General Method for Preparation of Amine-Substituted Compounds from Chloromethylthiophenes. To a 0.1 M solution of a chloromethylthiophene intermediate (e.g., **9a** or **9b**) in dry DMF at 0 °C was added an amine (5 equiv), the mixture was stirred for 0.5 h at 0 °C, and then the mixture was warmed to room temperature. After 4–18 h, the reaction mixture was poured into water, the resulting solid was collected by filtration or extracted into a solvent such as EtOAc, and the organic solution was dried over Na₂SO₄ and concentrated. The crude product was purified by

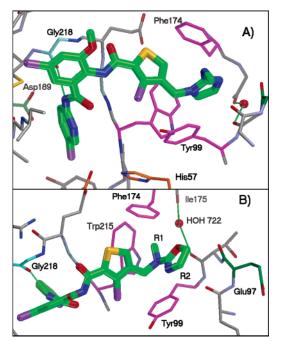


Figure 2. (A) The conformation of 17m bound to fXa (PDB entry 2P3T). Hydrogen bonds are shown as green lines. The carbon atoms of 17m are colored green and the chlorines are displayed in purple. Asp189 at the base of the S1 pocket is dark green and Gly218 is light blue. The hydrophobic residues that line the S4 pocket, Tyr99, Phe174, and Trp215, are shown with magenta carbons. Two residues from the active site triad, His57 and Ser195, are gold. (B) A detailed view of the S4 pocket from the fXa/13a complex (PDB entry 1MQ6). Glu97 is shown in dark green. R_1 and R_2 refer to the substitution scheme from Table 4.

flash chromatography. Alternatively, the product was purified by HPLC using a Dynamax column and a gradient of CH_3CN in H_2O with 0.1% TFA. The resulting fractions were combined, and the solvent was removed by lyophilization to afford the product. In the case of HPLC purification, the product was obtained as the trifluoroacetic acid salt.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]phenyl]-4-[(4-methyl-1-piperazinyl)methyl]-2-thiophenecarboxamide Trifluoroacetic Acid Salt (3a). The aniline precursor, 2-amino-5-chloro-*N*-(5-chloro-2-pyridinyl)benzamide, was prepared from 5-chloro-2-nitrobenzoic acid and 2-amino-5-chloropyridine following the coupling and reduction procedures reported above for compounds **6b** and **7b**. Reaction with **8** according to the procedure for compound **9b** afforded the chloromethylthiophene intermediate, 3-chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]phenyl]-4-chloromethyl-2-thiophenecarboxamide, (2.9 g, 90%): ¹H NMR (DMSO-*d*₆/TFA) δ 11.4 (s, 1H), 11.0 (s, 1H), 7.6–8.4 (m, 7H), 4.8 (s, 2H).

This chloromethylthiophene intermediate was reacted with 1-methylpiperazine according to the general method to afford compound **3a**, purified by HPLC, giving a white solid (0.38 g, 64%): ¹H NMR (DMSO- d_6 /TFA) δ 11.4 (br s, 1H), 11 (s, 1H), 8.4 (d, 1H), 8.3 (s, 1H), 8.2 (d, 1H), 8.1 (d, 1H), 8.0 (m, 2H), 7.8 (dd, 1H), 4.4 (s, 2H), 3.1–3.8 (m, 8H), 2.9 (s, 3H). Anal. (C₂₃H₂₂Cl₃N₅O₂S·3.0C₂-HF₃O₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(4-chlorophenyl)amino]carbonyl]-6-methoxyphenyl]-4-[(4-methyl-1-piperazinyl)methyl]-2-thiophenecarboxamide (3b). Compound 3b was prepared from 9a and 1-methylpiperazine and purified by flash chromatography, giving a white solid (0.77 g, 64%): ¹H NMR (DMSO- d_6 /TFA) δ 10.4 (s, 1H), 9.5 (s, 1H), 8.1 (s, 1H), 7.6 (d, 2H), 7.3 (m, 4H), 4.3 (s, 2H), 3.8 (s, 3H), 3.1–3.8 (m, 8H), 2.9 (s, 3H). Anal. (C₂₄H₂₃-Cl₃N₄O₃S·0.4CH₂Cl₂) C, H, N.

3-Chloro-N-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[(4-methyl-1-piperazinyl)methyl]-2thiophenecarboxamide Trifluoroacetic Acid Salt (3c). Compound 3c was prepared from 9b and 1-methylpiperazine and purified by HPLC, giving a white solid (0.1 g, 35%): ¹H NMR (DMSO- $d_6/$ TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.3 (d, 1H), 8.2 (s, 1H), 8.1 (d, 1H), 7.8 (dd, 1H), 7.3 (d, 2H), 4.4 (s, 2H), 3.8 (s, 3H), 3.1–3.8 (m, 8H), 2.9 (s, 3H). Anal. (C₂₄H₂₄Cl₃N₅O₃S·3.4C₂HF₃O₂·0.5 H₂O) C, H, N.

4-Aminomethyl-3-chloro-N-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-2-thiophenecarboxamide (10a). Compound 10a was prepared from 9b and ammonia and purified by flash chromatography, giving a white solid (0.51 g, 53%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.4 (s, 1H), 8.1 (d, 1H), 7.9 (s, 1H), 7.8 (dd, 1H), 7.3 (m, 2H), 4.0 (m, 2H), 3.8 (s, 3H). Anal. (C₁₉H₁₅Cl₃N₄O₃S) C, H, N.

3-Chloro-N-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbo-nyl]-6-methoxyphenyl]-4-[(methylamino)methyl]-2-thiophenecarboxamide (10b). Compound **10b** was prepared from **9b** and methylamine and purified by flash chromatography, giving a white solid (22 g, 74%), mp 166–168 °C: ¹H NMR (DMSO-*d*₆/TFA) δ 11.0 (s, 1H, C(O)NH), 9.33 (s, 1H, C(O)NH), 9.1 (br s, 1H, NH), 8.23 (d, 1H, Ar-H), 8.03 (d, 1H, Ar-H), 8.01 (s, 1H, Ar-H), 7.79 (dd, 1H, Ar-H), 7.24 (d, 1H, Ar-H), 7.22 (d, 1H, Ar-H), 4.06 (s, 2H, *CH*₂-thiophene), 3.81 (s, 3H, OCH₃), 2.55 (s, 3H, NCH₃); ¹³C NMR (DMSO-*d*₆/TFA) δ 166.4, 159.6, 155.8, 151.2, 146.2, 140.1, 135.2, 133.6, 133.1, 132.9, 132.5, 127.2, 125.9, 123.3, 121.4, 116.8, 115.4, 57.6, 45.6, 33.3. Anal. (C₂₀H₁₇Cl₃N₄O₃S) C, H, N.

3-Chloro-N-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[(ethylamino)methyl]-2-thiophenecarboxamide Trifluoroacetic Acid Salt (10c). Compound 10c was prepared from 9b and ethylamine, giving a yellow solid (22 g, 57%). A sample was further purified by HPLC, giving a white solid: ¹H NMR (DMSO- d_6) δ 10.90 (s, 1H), 9.40 (s, 1H), 8.80 (br s, 2H), 8.75 (d, 1H), 8.20 (d, 1H), 8.10 (s, 1H), 7.80 (dd, 1H), 7.48 (d, 1H), 7.60 (d, 1H), 4.15 (s, 2H), 3.85 (s, 3H), 3.05 (br s, 2H), 1.20 (t, 3H). Anal. (C₂₁H₁₉Cl₃N₄O₃S·1.25C₂HF₃O₂·0.5H₂O) C, H, N.

3-Chloro-N-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(1-methylethyl)amino]methyl]-2thiophenecarboxamide (10d). Compound 10d was prepared from 9b and isopropylamine and purified by flash chromatography, giving a white foam (0.56 g, 53%): ¹H NMR (CDCl₃) δ 9.1 (s, 1H), 8.9 (s, 1H), 8.3 (d, 1H), 8.1 (d, 1H), 7.6 (dd, 1H), 7.4 (s, 1H), 7.3 (s, 1H), 7.05 (s, 1H), 3.9 (s, 3H), 3.8 (s, 2H), 2.9 (m, 1H), 1.0 (d, 6H). Anal. (C₂₂H₂₁Cl₃N₄O₃S) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[(ethylmethylamino)methyl]-2-thiophenecarboxamide (10e). Compound 10e was prepared from 9b and *N*-ethylmethylamine and purified by flash chromatography, giving a white solid (0.24 g, 47%): ¹H NMR (DMSO- d_6) δ 10.90 (s, 1H), 9.38 (s, 1H), 8.30 (d, 1H), 8.20 (d, 1H), 7.90 (dd, 1H), 7.70 (s, 1H), 7.40 (d, 1H), 7.25 (d, 1H), 3.90 (s, 3H), 3.30 (s, 2H), 2.40 (q, 2H), 2.10 (s, 3H), 1.00 (t, 3H). Anal. (C₂₂H₂₁Cl₃N₄O₃S·0.05CH₂-Cl₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[(diethylamino)methyl]-2-thiophenecarboxamide (10f). Compound 10f was prepared from 9b and diethylamine and purified by flash chromatography, giving a white solid (0.42 g, 54%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.5 (s, 1H), 9.4 (s, 1H), 8.4 (s, 1H), 8.2 (s, 1H), 8.1 (d, 1H), 7.9 (d, 1H), 7.3 (s, 1H), 7.2 (s, 1H), 4.2 (s, 2H), 3.8 (s, 3H), 3.1 (br s, 4H), 1.2 (m, 6H). Anal. (C₂₄H₂₃Cl₃N₄O₃S·1.2H₂O) C, H, N. 3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-(4-morpholinylmethyl)-2-thiophenecarboxamide (10g). Compound 10g was prepared from 9b and morpholine and purified by flash chromatography, giving a white solid (0.68 g, 62%): ¹H NMR (CDCl₃) δ 9.1 (s, 1H), 8.7 (s, 1H), 8.2 (d, 1H), 8.1 (s, 1H), 7.6 (dd, 1H), 7.4 (s, 1H), 7.2 (d, 1H), 7.0 (s, 1H), 3.9 (s, 3H), 3.7 (br s, 4H), 3.5 (s, 2H), 2.5 (br s, 4H). Anal. (C₂₃H₂₁Cl₃N₄O₃S·0.4C₄H₈O₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-(1-pyrrolidinylmethyl)-2-thiophenecarboxamide (10h). Compound 10h was prepared from 9b and pyrrolidine and purified by flash chromatography, giving a white solid (0.90 g, 84%): ¹H NMR (CDCl₃) δ 9.1 (s, 1H), 8.7 (s, 1H), 8.3 (d, 1H), 8.1 (s, 1H), 7.6 (d, 1H), 7.5 (s, 1H), 7.2 (s, 1H), 7.0 (s, 1H), 3.9 (s, 3H), 3.8 (s, 2H), 2.6 (m, 4H), 1.8 (m, 4H). Anal. (C₂₃H₂₁Cl₃N₄O₃S·0.1CH₂Cl₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[(4-hydroxy-1-piperidinyl)methyl]-2thiophenecarboxamide (10i). Compound 10i was prepared from 9b and 4-hydroxypiperidine and purified by flash chromatography, giving a white solid (1.0 g, 59%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.5 (s, 1H), 9.4 (s, 1H), 8.3 (s, 1H), 8.2 (d, 1H), 8.1 (s, 1H), 7.8 (d, 1H), 7.4 (s, 1H), 7.3 (s, 1H), 4.3 (m, 2H), 3.9 (s, 3H), 3.8 (br s, 1H), 3.4 (m, 1H), 3.2 (m, 2H), 3.0 (m, 1H), 1.8 (m, 4H). Anal. (C₂₄H₂₃Cl₃N₄O₄S·0.22 CH₂Cl₂·0.5H₂O) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(2-hydroxyethyl)methylamino]methyl]-2-thiophenecarboxamide (10j). Compound 10j was prepared from 9b and 2-(methylamino)ethanol and purified by flash chromatography, giving a white solid (0.48 g, 57%): ¹H NMR (DMSO- $d_6/$ TFA) δ 10.9 (s, 1H), 9.9 (s, 1H), 9.4 (s, 1H), 8.4 (s, 1H), 8.1 (d, 1H), 7.9 (d, 1H), 7.8 (s, 1H), 7.4 (s, 1H), 7.2 (s, 1H), 4.4 (t, 1H), 3.9 (s, 3H), 3.5 (m, 4H), 3.3 (d, 2H), 2.4 (m, 3H). Anal. (C₂₂H₂₁-Cl₃N₄O₃S·0.3C₄H₈O₂) C, H, N.

3-Chloro-N-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(3-hydroxypropyl)methylamino]methyl]-2-thiophenecarboxamide Trifluoroacetic Acid Salt (10k). Compound 10k was prepared from 9b and 3-methylamino-1propanol and purified by HPLC, giving a white solid (0.96 g, 29%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (br s, 1H), 9.6 (br s, 1H), 7.2-8.5 (m, 6H), 4.2-4.5 (m, 4H), 3.9 (s, 3H), 3.0-3.4 (m, 2H), 2.7 (s, 3H), 2.2 (m, 2H). Anal. (C₂₃H₂₃Cl₃N₄O₄S•2.45C₂HF₃O₂) C, H, N.

3-Chloro-N-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(2-hydroxypropyl)methylamino]methyl]-2-thiophenecarboxamide Trifluoroacetic Acid Salt (10). Compound 10l was prepared from 9b and 1-methylamino-2propanol and purified by HPLC, giving a white solid (2.2 g, 68%): ¹H NMR (DMSO- d_6 /TFA) δ 11.1 (s, 1H), 9.6 (br s, 1H), 9.5 (s, 1H), 8.3 (s, 1H), 8.2 (m, 1H), 8.1 (d, 1H), 7.8 (d, 1H), 7.4 (d, 1H), 4.1–4.4 (m, 2H), 3.8 (s, 3H), 3.14 (m, 1H), 2.74 (m, 2H), 2.4 (s, 3H), 1.0 (d, 3H). Anal. (C₂₃H₂₃Cl₃N₄O₄S•2.1C₂HF₃O₂•1.0H₂O) C, H, N.

3-Chloro-N-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(2-hydroxy-2-methylpropyl)methylamino]methyl]-2-thiophenecarboxamide Trifluoroacetic Acid Salt (10m). Compound 10m was prepared from 9b and 2-methyl-1-(methylamino)-2-propanol and purified by HPLC, giving a white solid (2.3 g, 62%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.6 (s, 1H), 7.2–8.5 (m, 6H), 4.2–4.6 (m, 2H), 3.9 (s, 3H), 3.0–3.3 (m, 2H), 2.9 (s, 3H), 1.3 (s, 3H), 1.2 (s, 3H). Anal. (C₂₄H₂₅-Cl₃N₄O₄S·2.7C₂HF₃O₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(2,3-dihydroxypropyl)methylamino]methyl]-2-thiophenecarboxamide (10n). Compound 10n was prepared from 9b and 3-(methylamino)-1,2-propanediol and purified by flash chromatography, giving a white solid (0.60 g, 35%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.5 (s, 1H), 8.4 (s, 1H), 8.2 (m, 1H), 8.1 (d, 1H), 7.8 (d, 1H), 7.3 (s, 1H), 7.2 (s, 1H), 4.0–4.4 (m, 3H), 3.9 (s, 3H), 3.0–3.5 (m, 3H), 2.5 (s, 3H). Anal. (C₂₃H₂₃-Cl₃N₄O₅S•0.5H₂O) C, H, N. 3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[[3-(dimethylamino)propyl]methylamino]methyl]-2-thiophenecarboxamide (100). Compound 100 was prepared from 9b and *N*,*N*,*N'*-trimethyl-1,3-propanediamine and purified by flash chromatography, giving a white solid (0.76 g, 33%): ¹H NMR (DMSO- d_6) δ 8.3 (d, 1H), 8.1 (d, 1H), 7.9 (dd, 1H), 7.7 (s, 1H), 7.4 (d, 1H), 7.2 (d, 1H), 3.9 (s, 3H), 3.4 (s, 2H), 2.4 (t, 2H), 2.2 (t, 2H), 2.1 (s, 3H), 2.0 (s, 6H), 1.5 (m, 2H). Anal. (C₂₅H₂₈Cl₃N₅O₃S) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[methyl[2-(1-pyrrolidinyl)ethyl]amino]methyl]-2-thiophenecarboxamide (10p). Compound 10p was prepared from 9b and 1-(2-methylaminoethyl)pyrrolidine (prepared by reductive amination of *N*-(2-aminoethyl)pyrrolidine with 37% formaldehyde using NaBH₃CN) and purified by flash chromatography, giving a white solid (0.48 g, 37%): ¹H NMR (DMSO-*d₆/* TFA) δ 11.2 (s, 1H), 10.8 (s, 1H), 10.1 (br s, 1H), 8.4 (d, 1H), 8.3 (s, 1H), 7.9 (s, 1H), 7.7 (d, 2H), 7.6 (d, 1H), 7.4 (d, 2H), 4.4 (s, 2H), 3.6 (m, 2H), 3.4 (br s, 6H), 2.8 (s, 3H), 2.0 (br s, 4H). Anal. (C₂₆H₂₈Cl₃N₅O₃S·1.0H₂O) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((2-iminotetrahydrooxazol-3-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (17a). Compound 17a was prepared from 9b and 2-aminooxazoline and purified by HPLC, giving a white solid (0.80 g, 30%): ¹H NMR (DMSO- d_6 / TFA) δ 10.9 (s, 1H), 9.6 (br s, 1H), 9.4 (s, 1H), 9.2 (br s, 1H), 7.2–8.3 (m, 6H), 4.7 (t, 2H), 4.6 (s, 2H), 3.8 (s, 3H), 3.7 (t, 2H). Anal. (C₂₂H₁₈Cl₃N₅O₄S·1.6C₂HF₃O₂·0.5H₂O) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((2-iminotetrahydrothiazol-3-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (17b). Compound 17b was prepared from 9b and 2-aminothiooxazoline and purified by HPLC, giving a white solid (0.16 g, 4%): ¹H NMR (DMSO d_6 /TFA) δ 8.3 (s, 1H), 8.1 (d, 1H), 7.8 (s, 1H), 7.8 (dd, 1H), 7.3 (dd, 2H), 4.7 (s, 2H) 3.9 (t, 2H), 3.8 (s, 3H) 3.5 (t, 2H). Anal. (C₂₂H₁₈Cl₃N₅O₃S·2.3C₂HF₃O₂) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((2-(methylthio)imidazolin-1-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (17e). Compound 17e was prepared from 9b and 2-thiomethyl-4,5-dihydroimidazole and purified by HPLC, giving a white solid (0.15 g, 37%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 10.1 (s, 1H), 9.4 (s, 1H), 8.3 (s, 1H), 8.1 (d, 1H), 7.9 (s, 1H), 7.8 (d, 1H), 7.3 (s, 1H), 7.2 (s, 1H), 4.6 (s, 2H), 3.8 (s, 3H), 3.8 (s, 4H), 2.6 (s, 3H). Anal. (C₂₃H₂₀-Cl₃N₅O₃S₂·3.5C₂HF₃O₂·2.0H₂O) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((2-methylimidazolin-1-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (17f). Compound 17f was prepared from 9b (2.00 g, 4 mmol), 2-methyl-4,5-dihydroimidazole (1.50 g, 17.8 mmol), and K₂CO₃ (2.50 g, 18.1 mmol) and purified by HPLC, giving a white solid (1.0 g, 33%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 10.2 (s, 1H), 9.4 (s, 1H), 8.3 (s, 1H), 8.1 (d, 1H), 8.0 (s, 1H), 7.8 (d, 1H), 7.3 (s, 1H), 7.2 (s, 1H), 4.6 (s, 2H), 3.8 (s, 3H), 3.7 (s, 4H), 2.3 (s, 3H). Anal. (C₂₃H₂₀-Cl₃N₅O₃S·1.7C₂HF₃O₂·0.5 H₂O) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((2-aminoimidazol-1-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide (17l). Compound 17l was prepared from 9b and 2-aminoimidazole and purified by flash chromatography, giving a white solid (6.1 g, 87%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 10.4 (s, 1H), 8.3 (d, 1H), 8.1 (d, 1H), 7.9 (dd, 1H), 7.8 (br s, 1H), 7.6 (s, 1H), 4 (d, 1H), 7.3 (d, 1H), 6.9 (dt, 1H), 5.0 (s, 2H), 4.8 (s, 3H). Anal. (C₂₂H₁₇Cl₃N₆O₃S·0.4CH₂Cl₂) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((2-(ethylamino)imidazol-1-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (17n). Compound 17n was prepared from 9b and 2-(ethylamino)imidazole and purified by HPLC, giving a white solid (0.31 g, 21%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.4 (d, 1H), 8.3 (d, 1H), 8.1 (d, 2H), 7.8 (d, 1H), 7.6 (s, 1H), 7.35 (s, 1H), 7.3 (s, 1H), 7.0 (s, 1H), 6.9 (s, 1H), 5.1 (s, 2H), 3.9 (s, 3H), 3.2 (m, 2H), 1.2 (t, 3H). Anal. (C₂₄H₂₁-Cl₃N₆O₃S+1.6C₂HF₃O₂) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((2-(isopropylamino)imidazol-1-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide (170). Compound 170 was prepared from 9b and 2-(isopropylamino)imidazole and purified by flash chromatography, giving a white solid (1.16 g, 49%): ¹H NMR (DMSO d_6 /TFA) δ 10.9 (s, 1H), 9.4 (br d, 1H), 8.38 (s, 1H), 8.1 (d, 2H), 7.8 (d, 1H), 7.42 (s, 1H), 7.35 (s, 2H), 7.0 (s, 1H), 6.5 (s, 1H), 6.45 (s, 1H), 5.43 (d, 1H), 4.94 (s, 2H), 3.9 (s, 3H), 3.2 (m, 2H), 1.2 (d, 6H). Anal. (C₂₅H₂₃Cl₃N₆O₃S·0.1CH₂Cl₂·0.5H₂O) C, H, N.

3-Chloro-N-[4-chloro-2-{[(5-chloro-2-pyridinyl)amino]carbonyl}-6-methoxyphenyl]-4-{2-(methylamino)-1H-imidazol-1-yl]methyl}-2-thiophenecarboxamide (17m) and 3-Chloro-N-[4chloro-2-{[(5-chloro-2-pyridinyl)amino]carbonyl}-6methoxyphenyl]-4-[(1H-imidazol-2-ylmethylamino)methyl]-2thiophenecarboxamide (17p). To a suspension of 9b (14.7 g, 29 mmol, 1 equiv) in DMSO (50 mL) was added a solution of 2-(methylamino)imidazole hydrochloride (17.5 g, 131 mmol, 4.5 equiv) in DMSO (30 mL), followed by K2CO3 (26.1 g, 190 mmol, 6.5 equiv, powdered form, -325 mesh). The reaction mixture was stirred at room temperature for 16 h and then poured into water (500 mL). The pink solid was collected by filtration and washed with water (2 L). The solid was dissolved in CH₂Cl₂ (500 mL), containing a small amount of MeOH, and washed with water. The aqueous layer was extracted with CH_2Cl_2 (2 × 500 mL), and the extracts were combined with the original organic layer. The combined organic layers were dried over Na2SO4 and concentrated. The crude product was dissolved in 20:1 (v/v) EtOAc-MeOH and purified by flash chromatography, eluting with 20:1 EtOAc-MeOH, then 9:1 EtOAc-MeOH, to afford 13 g of a light red oil. The oil was dissolved in CH₂Cl₂ and added dropwise into stirred hexane. Filtration and drying afforded **17m** as a white solid (9 g, 55%): ¹H NMR (DMSO- d_6 /TFA) δ 12.46 (br s, 1H, NH), 10.85 (s, 1H, C(O)NH), 9.36 (s, 1H, C(O)NH), 8.28 (d, 1H, Ar-H), 8.08 (d, 1H, Ar-H), 7.83 (dd, 1H, Ar-H), 7.57 (s, 1H, Ar-H), 7.31 (d, 1H, Ar-H), 7.24 (d, 1H, Ar-H), 7.04 (d, 1H, Ar-H), 6.94 (d, 1H, Ar-H), 4.99 (s, 2H, -CH₂-thiophene), 3.83 (s, 3H, OCH₃), 2.85 (s, 3H, NCH₃); ¹³C NMR (DMSO-*d*₆/TFA) δ 165.2, 158.6, 155.2, 150.8, 147.3, 146.6, 138.3, 134.9, 134.4, 133.0, 132.1, 128.4, 126.0, 123.7, 122.5, 120.5, 117.4, 115.7, 114.7, 113.3, 57.0, 43.3, 29.6. Anal. $(C_{23}H_{19}Cl_3N_6O_3S \cdot 0.1C_6H_{14} \cdot 1.2H_2O) C, H, N.$

Also isolated by chromatography was **17p** (white solid, 0.20 g, 1%): ¹H NMR (DMSO- d_6) δ 10.9 (br s, 2H), 9.3 (br s, 1H), 8.4 (d, 1H), 8.1 (d, 1H), 7.9 (dd, 1H), 7.6 (s, 1H), 7.4 (s, 1H), 7.2 (s, 1H), 6.6 (s, 2H), 4.4 (s, 2H), 3.9 (s, 3H), 2.9 (s, 3H). Anal. (C₂₃H₁₉-Cl₃N₆O₃S•0.05C₆H₁₄•0.8H₂O) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((2-imino-tetrahydroimidazol-1-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (17c). Reaction of 9b with 1,2-diaminoethane afforded *N*-(5-chloropyridin-2-yl)-2-[((4-((*N*'-(2-aminoethyl)amino)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide (0.97 g, 93%), which was used without purification: ¹H NMR (DMSO-*d*₆/TFA) δ 10.9 (s, 1H), 9.4 (d, 1H), 9.2 (br s, 1H), 8.4 (d, 1H), 8.2 (d, 1H), 8.1 (s, 1H), 7.8–8.0 (m, 2H), 7.4 (d, 1H), 7.3 (d, 1H), 4.3 (s, 2H), 3.9 (s, 3H), 3.2–3.4 (m, 4H).

To a solution of this amine (0.57 g, 1.1 mmol) in MeOH (20 mL) were added NaOAc (0.18 g, 2.2 mmol) and cyanogen bromide (0.26 mL, 5 M solution in CH₃CN, 1.3 mmol). After stirring for 3 h at room temperature, the reaction mixture was concentrated and saturated NaHCO₃ (aq) was added. The reaction mixture was extracted with CH₂Cl₂, and the combined extracts were dried over Na₂SO₄. Purification by HPLC afforded **17c** (0.37 g, 24%) as a white solid: ¹H NMR (DMSO- d_{0} /TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.3 (s, 1H), 8.1 (d, 2H), 8.0 (br s, 1H), 7.8 (dd, 1H), 7.75 (s, 1H), 7.3 (d, 2H), 4.5 (s, 2H), 3.8 (s, 3H), 3.5 (s, 4H). Anal. (C₂₂H₁₈-Cl₃N₆O₃S+1.8C₂HF₃O₂+1.7H₂O) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((2-imino-4-oxoimidazolin-1-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide (17d). Prepared by the reaction of 9b with 2-aminoacetoamide, followed by cyanogen bromide, in a similar manner as for **17c**, and purified by HPLC, giving a white solid (0.37 g, 15%): ¹H NMR (DMSO-*d*₆/TFA) δ 10.9 (s, 1H), 9.3 (s, 1H), 8.3 (d, 1H), 8.1 (m, 2H), 7.7 (d, 1H), 7.6 (d, 1H), 7.5 (s, 1H), 7.3 (d, 1H), 7.2 (d, 1H), 4.4 (s, 2H), 4.3 (s, 2H), 3.8 (s, 3H). Anal. (C₂₂H₁₇Cl₃N₆O₄S·0.25C₂HF₃O₂) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((imidazolin-1-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (17g). To a stirred solution of **9b** (1.5 g, 3.0 mmol) in DMF (15 mL) was added 1,2-diaminoethane (0.9 g, 15 mmol) at room temperature. After 2 h, the reaction was poured into water and extracted with EtOAc, dried (Na₂SO₄) and concentrated to afford the crude amine intermediate. To the amine was added triethyl orthoformate (1.33 g, 9 mmol) in acetic acid (20 mL). After stirring at room temperature for 1 h, the reaction was poured into water and extracted with EtOAc. The organic layer was dried (Na₂SO₄), concentrated, and purified by HPLC to afford **17g** as a white solid (0.87 g, 39%): ¹H NMR (DMSO-*d*₆/TFA) δ 10.9 (s, 1H), 10.3 (s, 1H), 9.4 (s, 1H), 8.6 (d, 2H), 8.3 (d, 1H), 8.1 (d, 1H), 7.8 (dd, 1H), 7.3 (d, 1H), 7.2 (d, 1H), 4.6 (s, 2H), 3.7–3.9 (m, 7H). Anal. (C₂₂H₁₈Cl₃N₅O₃S•1.6C₂HF₃O₂) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((imidazol-1-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (17j). A solution of 9b (0.87 g, 1.73 mmol) and imidazole (0.35 g, 5.18 mmol) in DMF (6 mL) was heated at 45 °C for 15 h. Additional imidazole (0.25 g, 3.67 mmol) was added, and heating continued for 5 days. Acidification with trifluoroacetic acid (0.5 mL) and purification by HPLC afforded 17j as a white solid (0.77 g, 50%): ¹H NMR (DMSO*d*₆/TFA) δ 10.85 (s, 1H), 9.40 (s, 1H), 9.20 (s, 1H), 8.25 (d, 1H), 8.05 (d, 1H), 7.95 (s, 1H), 7.80 (dd, 1H), 7.70 (s, 1H), 7.60 (s, 1H), 7.30 (d, 1H), 7.20 (d, 1H), 5.40 (s, 2H), 3.80 (s, 3H). Anal. (C₂₂H₁₆Cl₃N₅O₃S·2.0C₂HF₃O₂) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((2-methylimidazol-1-yl)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (17k). A mixture of 9b (0.8 g, 1.6 mmol) and 2-methylimidazole (0.39 g, 5.4 mmol) in DMF (7 mL) was heated at 45 °C for 2 days. Acidification with trifluoroacetic acid (0.5 mL) and purification by HPLC afforded 17k as a white solid (0.70 g, 59%): ¹H NMR (DMSO-*d*₆/TFA) δ 10.85 (s, 1H), 9.40 (s, 1H), 8.25 (d, 1H), 8.05 (d, 1H), 7.80 (m, 2H), 7.50 (s, 2H), 7.30 (d, 1H), 7.20 (d, 1H), 5.30 (s, 2H), 3.80 (s, 3H), 2.60 (s, 3H). Anal. (C₂₃H₁₈Cl₃N₅O₃S·1.7C₂HF₃O₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[methyl(methylsulfonyl)amino]methyl]-2-thiophenecarboxamide (12a). To a solution of 10b (1.3 g, 2.5 mmol) in pyridine (20 mL) at 0 °C was added methanesulfonyl chloride (0.20 mL, 2.8 mmol). The solution was allowed to warm to room temperature with stirring. After 16 h, the mixture was concentrated, and the resulting oil was purified by flash chromatography to afford 12a (1.1 g, 75%) as a white solid: ¹H NMR (DMSO- d_0 /TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.3 (s, 1H), 8.1 (d, 1H), 7.9 (d, 1H), 7.8 (s, 1H), 7.4 (s, 1H), 7.3 (s, 1H), 4.2 (s, 2H), 3.9 (s, 3H), 3.0 (s, 3H), 2.7 (s, 3H). Anal. (C₂₁H₁₉Cl₃N₄O₅S₂· 0.42C₄H₈O₂) C, H, N.

4-[[(Aminocarbonyl)methylamino]methyl]-3-chloro-*N*-[4-chloro-**2-**[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-2thiophenecarboxamide Trifluoroacetic Acid Salt (12b). A solution of potassium cyanate (0.70 g, 8.6 mmol) in MeOH (4 mL) was added dropwise to a solution of **10b** (0.10 g, 0.20 mmol) in acetic acid (1.5 mL), and the mixture was stirred at room temperature for 20 h. Concentration and purification by HPLC afforded **12b** as a white solid (0.090 g, 58%): ¹H NMR (DMSO*d*₆/TFA) δ 10.9 (br s, 1H), 9.3 (s, 1H), 8.2 (s, 1H), 8.1 (s, 1H), 7.8 (d, 1H), 7.5 (s, 1H), 7.2 (s, 2H), 4.4 (s, 2H), 3.8 (s, 3H), 2.9 (s, 3H). Anal. (C₂₁H₁₈Cl₃N₄O₄S·2.0C₂HF₃O₂·1.0H₂O) C, H, N.

3-Chloro-*N*-[**4-chloro-2-**[[(**5-chloro-2-pyridinyl**)amino]carbonyl]-**6-methoxyphenyl**]-**4-**[[(**ethylamino**)carbonyl]methylamino]methyl]-**2-thiophenecarboxamide (12c).** To a solution of **10b** (1.0 g, 2.0 mmol) in 1,4-dioxane (20 mL) was added ethyl isocyanate (0.18 mL, 2.2 mmol), and the reaction was stirred at room temperature. After 16 h, the mixture was concentrated. The residual solid was purified by flash chromatography to afford **12c** (0.85 g, 74%) as a white solid: ¹H NMR (DMSO-*d*₆/TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.4 (s, 1H), 8.1 (d, 1H), 7.9 (d, 1H), 7.5 (s, 1H), 7.4 (s, 1H), 7.3 (s, 1H), 4.4 (s, 2H), 3.9 (s, 3H), 3.1 (q, 2H), 2.8 (s, 3H), 1.0 (t, 3H). Anal. (C₂₃H₂₂Cl₃N₅O₄S·0.5H₂O·0.19CH₂Cl₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]methoxyphenyl]-4-[[[(2-hydroxyethyl)amino]carbonyl]methylamino]methyl]-2-thiophenecarboxamide Trifluoroacetic Acid Salt (12d). To a solution of bis(trichloromethyl) carbonate (0.15 g, 0.51 mmol) in CH₂Cl₂ (5 mL) at 0 °C was added 10b (0.10 g, 0.20 mmol), and the mixture was stirred for 0.5 h. Ethanolamine (0.40 mL, 6.6 mmol) was then added, and the mixture was stirred at room temperature for 4 h. Concentration and purification by HPLC afforded 12d as a white solid (0.080 g, 22%): ¹H NMR (DMSO-*d₆*/TFA) δ 10.9 (br s, 1H), 9.3 (s, 1H), 8.3 (d, 1H), 8.1 (d, 1H), 7.8 (dd, 1H), 7.7 (br s, 1H), 7.5 (s, 1H), 7.3 (s, 1H), 7.2 (s, 1H), 4.4 (s, 2H), 3.8 (s, 3H), 3.4 (t, 2H), 3.1 (t, 2H), 2.8 (s, 3H). Anal. (C₂₃H₂₂Cl₃N₅O₅S·1.2C₂HF₃O₂) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((*N*'-methyl-*N*''-(2-carboxyethyl)ureido)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (12f). To a solution of *N*-(5-chloropyridin-2-yl)-2-[((4-((methylamino)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide **10b** (0.42 g, 0.87 mmol) in 1,4-dioxane (5 mL) was added ethyl 3-isocyanatopropionate (0.15 mL, 1.0 mmol), and the mixture was stirred at room temperature. After 0.5 h, water (2 mL) was added. Excess LiOH·H₂O was added, and the mixture was stirred for 2 h. Concentration and purification by HPLC afforded **12f** as a white solid (0.39 g, 62%): ¹H NMR (DMSO-*d*₆/TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.3 (s, 1H), 8.1 (d, 1H), 7.9 (d, 1H), 7.5 (s, 1H), 7.4 (s, 1H), 7.3 (s, 1H), 4.3 (s, 2H), 3.9 (s, 3H), 3.3 (t, 2H), 2.8 (s, 3H), 2.4 (t, 2H). Anal. (C₂₄H₂₂Cl₃N₅O₆S·0.9C₂HF₃O₂· 0.5H₂O) C, H, N.

3-Chloro-*N*-[**4-chloro-2-**[[(**5-chloro-2-pyridinyl**)**amino**]**carbo-nyl**]**-6-methoxyphenyl**]**-4-**[[**methyl**][[**2-(1-pyrrolidinyl**)**ethyl**]**amino**]**carbonyl**]**amino**]**methyl**]**-2-thiophenecarboxamide (12e).** To a stirred solution of **10b** (0.7 g, 1.4 mmol) in THF (10 mL) at 0 °C was added 2-bromoethylisocyanate (0.23 g, 1.54 mmol), and the mixture was stirred for 0.5 h. Concentration afforded bromoethylurea **11** (0.91 g, quant.), which was used without purification.

To a stirred solution of **11** (0.91 g, 1.4 mmol) in DMF (4 mL) at room temperature was added pyrrolidine (0.50 g, 7 mmol). After 1 h, the reaction was diluted with EtOAc (60 mL) and washed with brine (2 × 15 mL). The organic phase was dried over Na₂SO₄ and concentrated. Purification by flash chromatography afforded **13a** as a white solid (0.48 g, 60%) and impure **12e**. Compound **12e** was further purified by HPLC to afford a white solid (0.20 g, 22%).

12e: ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.5 (br s, 1H), 9.4 (s, 1H), 8.4 (s, 1H), 8.1 (d, 1H), 7.9 (d, 1H), 7.5 (s, 1H), 7.4 (s, 1H), 7.3 (s, 1H), 6.8 (br s, 1H), 4.4 (s, 2H), 3.9 (s, 3H), 3.6 (m, 2H), 3.4 (m, 2H), 3.2 (m, 2H), 3.0 (m, 2H), 2.8 (s, 3H), 2.0 (m, 2H), 1.8 (m, 2H). Anal. (C₂₇H₂₉Cl₃N₆O₄S·3.3C₂HF₃O₂) C, H, N.

Optimized Conditions for the Synthesis of 3-Chloro-N-[4chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(4,5-dihydro-2-oxazolyl)methylamino]methyl]-2-thiophenecarboxamide (13a). To a stirred solution of 10b (0.40 g, 0.8 mmol) in THF (5 mL) was added 2-bromoethylisocyanate (0.144 g, 0.96 mmol) at 0 °C. After 2 h, Et₃N (0.16 g, 1.6 mmol) was added. The reaction was allowed to warm to room temperature, stirred overnight, and concentrated. Purification by flash chromatography afforded **13a** as a white solid (0.40 g, 89%): ¹H NMR (DMSO-d₆/TFA) δ 10.9 (s, 1H, C(O)NH), 10.3 (br s, 1H, NH), 9.4 (s, 1H, C(O)NH), 8.3 (d, 1H, Ar-H), 8.0 (dd, 2H, Ar-H), 7.9 (dd, 1H, Ar-H), 7.4 (d, 1H, Ar-H), 7.3 (s, 1H, Ar-H), 4.8 (t, 2H, oxazoline CH₂O), 4.5 (s, 2H, CH₂-thiophene), 3.9 (t, 2H, oxazoline CH₂N), 3.8 (s, 3H, OCH₃), 3.0 (s, 3H, NCH₃); ¹³C NMR (DMSO d_6 /TFA) δ 164.8, 161.1, 158.4, 154.7, 150.5, 146.3, 137.8, 136.9, 134.4, 131.9, 131.4, 127.34, 125.5, 123.6, 122.3, 120.0, 115.3, 114.3, 68.4, 56.8, 52.4, 47.6, 35.4. Anal. (C23H20Cl3N5O4S·0.2CH2-Cl₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(4,5-dihydro-2-oxazolyl)ethylamino]methyl]-2-thiophenecarboxamide Trifluoroacetic Acid Salt (13b). Compound 13b was prepared from 10c (1.53 g, 2.97 mmol) in a similar manner as for 13a and purified by HPLC, giving a white solid (0.56 g, 23%): ¹H NMR (CDCl₃) δ 9.0 (s, 1H), 8.9 (s, 1H), 8.2 (d, 1H), 8.1 (d, 1H), 7.6 (dd, 1H), 7.4 (s, 1H), 7.3 (d, 1H), 7.0 (d, 1H), 4.4 (s, 2H), 4.3 (t, 2H), 3.9 (s, 3H), 3.8 (t, 2H), 3.3 (q, 2H), 1.1 (t, 3H). Anal. (C₂₄H₂₂Cl₃N₅O₄S·2.15C₂HF₃O₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(4,5-dihydro-2-oxazolyl)(2,2,2-trifluoroethyl)amino]methyl]-2-thiophenecarboxamide (13c). To a stirred solution of 9b (2.1 g, 4.1 mmol) in DMF (10 mL) was added 2,2,2-trifluoroethanamine (2.0 g, 20 mmol) at room temperature. The reaction was heated at 75 °C overnight, then cooled to room temperature, and poured into ice water (50 mL). The mixture was extracted with CH₂Cl₂ (3 × 40 mL), and the organic phase was dried over Na₂SO₄. Concentration and purification by flash chromatography afforded the trifluoroethylamino intermediate (2.1 g, 90%). ¹H NMR (DMSO- d_0 /TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.3 (d, 1H), 8.1 (d, 2H), 7.8 (dd, 1H), 7.2 (d, 2H), 4.3 (s, 2H), 4.1 (m, 2H), 3.9 (m, 1H), 3.8 (s, 3H).

The intermediate (2.1 g, 3.68 mmol) was reacted in a similar manner as for **13a**. Purification by flash chromatography afforded **13c** (1.1 g, 43%): ¹H NMR (DMSO-*d*₆/TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.3 (d, 1H), 8.1 (d, 1H), 7.8 (d, 1H), 7.75 (d, 1H), 7.2 (d, 2H), 4.9 (t, 2H), 4.7 (s, 2H), 4.4 (br s, 2H), 3.9 (t, 2H), 3.8 (s, 3H). Anal. (C₂₄H₁₉Cl₃F₃N₅O₄S·0.1C₄H₈O₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(4,5-dihydro-2-oxazolyl)(1,1-dimethylethyl)amino]methyl]-2-thiophenecarboxamide Trifluoromethyl Acetic Acid Salt (13d). To a stirred solution of 9b (2.83 g, 5.5 mmol) in DMF (10 mL) was added *tert*-butylamine (2.0 g, 28 mmol) at room temperature. After 12 h, the reaction mixture was poured into ice water (70 mL). The mixture was extracted with CH₂Cl₂ (3 × 50 mL), and the organic phase was dried over Na₂-SO₄. Concentration and purification by flash chromatography afforded the *tert*-butylamino intermediate (2.5 g, 83%).

The intermediate (2.43 g, 4.5 mmol) was reacted in a similar manner as for **13a**. Purification by HPLC afforded **13d** as a white solid (1.49 g, 39%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.9 (s, 1H), 9.4 (s, 1H), 8.3 (s, 1H), 8.1 (d, 1H), 7.8 (d, 1H), 7.7 (s, 1H), 7.4 (d, 2H), 7.3 (s, 1H), 4.9 (t, 2H), 4.6 (s, 2H), 3.9 (s, 3H), 3.8 (t, 2H), 1.4 (s, 9H). Anal. (C₂₆H₂₆Cl₃N₅O₄S•2.0C₂HF₃O₂) C, H, N.

3-Chloro-N-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(4,5-dihydro-2-oxazolyl)(2-methoxyethyl)amino]methyl]-2-thiophenecarboxamide Trifluoromethyl Acetic Acid Salt (13e). To a stirred solution of 9b (2.0 g, 4.0 mmol) in DMF (10 mL) was added 2-methoxyethanamine (1.46 g, 20 mmol) at 0 °C. The ice bath was removed, and the reaction was stirred at room temperature overnight. The solvent was removed, and the resulting residue was purified by flash chromatography to afford the methoxyethylamino intermediate (1.2 g, 55%).

The intermediate (1.2 g, 2.2 mmol) was reacted in a similar manner as for **13a**. Purification by HPLC afforded **13e** (0.58 g, 28%): ¹H NMR (DMSO- d_6 /TFA) δ 11.0 (s, 1H), 10.3 (d, 1H), 9.4 (s, 1H), 7.2–8.4 (m, 6H), 4.8 (m, 2H), 4.6 (s, 2H), 3.9 (s, 6H), 3.5 (s, 2H), 3.4 (s, 2H), 3.2 (d, 2H). Anal. (C₂₅H₂₄Cl₃N₅O₅S•2.9C₂-HF₃O₂) C, H, N.

3-Chloro-N-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(5,6-dihydro-4*H*-1,3-oxazin-2-yl)methylamino]methyl]-2-thiophenecarboxamide Trifluoroacetic Acid Salt (13h). Compound 13h was prepared from 10b (1.5 g, 3.0 mmol) and 3-bromopropyl isocyanate (0.59 g, 3.6 mmol) in a similar manner as for 13a and purified by HPLC, giving a white solid (0.56 g, 40%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 9.3 (br s, 1H), 8.3 (s, 1H), 8.1 (d, 1H), 7.9 (dd, 1H), 7.4 (s, 1H), 7.2 (s, 1H), 4.5 (m, 2H), 4.4 (s, 2H), 3.8 (s, 3H), 3.3 (m, 2H), 3.0 (s, 3H), 2.1 (m, 2H), 1.3 (m, 2H). Anal. (C₂₄H₂₂-Cl₃N₅O₄S-1.8C₂HF₃O₂·0.5H₂O) C, H, N. 3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(4,5-dihydro-4-oxo-2-oxazolyl)methylamino]methyl]-2-thiophenecarboxamide (13i). Compound 13i was prepared from 10b (0.5 g, 1.0 mmol) and bromoacetylisocyanate (0.59 g, 3.6 mmol; prepared by reaction of 2-bromoacetamide with oxalyl chloride) in a similar manner as for 13a and purified by flash chromatography, giving a white solid (0.12 g, 21%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.3 (s, 1H), 8.1 (dd, 1H), 7.9 (dd, 1H), 7.7 (s, 1H), 7.4 (s, 1H), 7.3 (s, 1H), 4.8 (m, 2H), 4.6 (m, 2H), 3.8 (s, 3H), 3.0 (s, 3H). Anal. (C₂₃H₁₈-Cl₃N₅O₅S·0.4CH₂Cl₂·0.3C₄H₈O₂) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(4,5-dihydro-2-thiazolyl)methylamino]methyl]-2-thiophenecarboxamide (13j). Compound 13j was prepared from 10b (1 g, 2 mmol) and 2-bromoethylisothiocyanate (1 g, 6 mmol) in a similar manner as for 13a and purified by flash chromatography, giving a white solid (0.97 g, 87%): ¹H NMR (DMSO- d_6 /TFA) δ 11.0 (s, 1H), 10.1 (br d, 1H), 9.5 (s, 1H), 7.3– 8.5 (m, 6H), 4.7 (m, 2H), 4 (m, 2H), 3.9 (s, 3H), 3.6 (m, 2H), 3.2 (s, 3H). Anal. (C₂₃H₂₀Cl₃N₅O₃S₂•0.05C₄H₈O₂) C, H, N.

3-Chloro-*N*-[**4-chloro-2-**[[(**5-chloro-2-pyridiny**])amino]carbonyl]-**6-methoxyphenyl**]-**4-**[[(**4,5-dihydro-5-methyl-2-oxazoly**])methylamino]methyl]-**2-thiophenecarboxamide Trifluoroacetic Acid Salt (13f).** To a stirred solution of 1-amino-2-propanol (2.0 g, 27 mmol) in THF (20 mL) was added thiocarbonyldiimidazole (5.3 g, 27 mmol) at room temperature. After 3 h, the reaction mixture was concentrated and purified by flash chromatography to afford 5-methyl-2-oxazolidinethione (2.9 g, 93%).

The 5-methyl-2-oxazolidinethione (2.7 g, 23 mmol) was dissolved in POCl₃ (40 mL), and PCl₅ (4.8 g, 23 mmol) was added at room temperature. The reaction was heated at 100 °C for 3 h, then cooled to room temperature, concentrated, and dried under vacuum. The resulting product, 2-chloro-4,5-dihydro-5-methyloxazole (2.7 g, 100%), was used without purification.

To a stirred solution of 2-chloro-4,5-dihydro-5-methyloxazole (0.36 g, 3 mmol) in DMF (5 mL) was added **10b** (1.5 g, 3 mmol), followed by Et₃N (0.57 g, 5.6 mmol) at room temperature. After 16 h, the reaction mixture was concentrated and purified by HPLC to afford **13f** (0.66 g, 31%) as a white solid: ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.4 (d, 1H), 8.1 (d, 1H), 7.9 (dd, 1H), 7.5 (s, 1H), 7.4 (s, 1H), 7.3 (s, 1H), 4.4 (s, 2H), 4.2 (m, 1H), 3.8 (s, 3H), 3.2 (m, 2H), 2.8 (s, 3H), 1.4 (d, 3H). Anal. (C₂₄H₂₂-Cl₃N₅O₄S•0.9C₂HF₃O₂•0.8H₂O) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[[(4,5-dihydro-4-methyl-2-oxazolyl)ethylamino]methyl]-2-thiophenecarboxamide (13g). Reaction of 10c with 2-chloro-4,5-dihydro-4-methyloxazole (prepared by a similar method as for 13f) afforded 13g, which was purified by flash chromatography, giving a white solid (0.12 g, 47%): ¹H NMR (CDCl₃) δ 9.1 (s, 1H), 8.7 (s, 1H), 8.3 (d, 1H), 8.2 (s, 1H), 7.7 (d, 1H), 7.5 (s, 1H), 7.3 (s, 1H), 4.4 (s, 2H), 4.3 (m, 1H), 4.1 (m, 1H), 3.9 (s, 3H), 3.8 (t, 1H), 3.3 (m, 2H), 1.3 (d, 3H), 1.2 (t, 3H). Anal. (C₂₅H₂₄Cl₃N₅O₄S·0.3H₂O) C, H, N.

3-Chloro-*N*-[4-chloro-2-[[(5-chloro-2-pyridinyl)amino]carbonyl]-6-methoxyphenyl]-4-[(methyl-2-oxazolylamino)methyl]-2thiophenecarboxamide Trifluoroacetic Acid Salt (13k). To a suspension of 12d (0.10 g, 0.18 mmol) in EtOH (10 mL) was added chloroacetaldehyde diethylacetal (0.28 g, 1.84 mmol). The reaction mixture was refluxed for 4 days. After cooling to room temperature, water and saturated NaHCO₃ (aq.) were added. The solid was collected by filtration and purified by HPLC to afford 13k (0.03 g, 24%) as a white solid: ¹H NMR (DMSO-*d*₆/TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.4 (s, 1H), 8.1 (dd, 1H), 7.9 (dd, 1H), 7.8 (s, 1H), 7.6 (s, 1H), 7.4 (s, 1H), 7.3 (s, 1H), 7.0 (s, 1H), 4.4 (s, 2H), 3.9 (s, 3H), 3.6 (m, 2H), 3.0 (s, 3H). Anal. (C₂₃H₁₈Cl₃N₅O₄S·1.0C₂HF₃O₂· 1.0H₂O) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((N'-methyl-N'-(3,4-dihydro-2H-pyrrol-5-yl)amino)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide Trifluoroacetic Acid Salt (13l). To a solution of 10b (3.0 g, 6.0 mmol) in DMF (30 mL) were added N,N-diisopropylethylamine (1.94 g, 15 mmol) and 2-methylthioimidazoline hydroiodide (1.9 g, 7.8 mmol). The mixture was heated at 90 °C for 20 h. The cooled mixture was poured into water, extracted with EtOAc, dried (MgSO₄) and concentrated. Purification by HPLC afforded **131** (1.3 g, 27%) as a white solid: ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.7 (d, 1H), 9.4 (d, 1H), 8.3 (m, 1H), 8.2 (d, 1H), 8.1 (d, 1H), 7.8 (d, 1H), 7.7 (d, 1H), 7.3 (d, 1H), 7.2 (d, 1H), 4.6 (d, 2H), 3.9 (s, 3H), 3.6 (m, 2H), 2.9–3.2 (m, 5H), 2.2 (m, 2H). Anal. (C₂₄H₂₂Cl₃N₅O₃S•1.65C₂HF₃O₂) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-((*N*'-(1-iminoethyl)-*N*'-methylamino)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide (17h). To a stirred solution of 10b (0.70 g, 1.4 mmol) in MeOH (30 mL) was added NEt₃ (3 mL, 22 mmol) and ethyl acetimidate hydrochloride (large excess). The reaction was stirred at room temperature for 16 h and then concentrated. Purification of the residual oil by HPLC afforded 17h as a white solid (0.80 g, 75%): ¹H NMR (DMSO- d_6 /TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 9.3 (br s, 1H), 8.6 (br s, 1H), 8.4 (s, 1H), 8.1 (d, 1H), 7.9 (d, 1H), 7.8 (s, 1H), 7.4 (s, 1H), 7.3 (s, 1H), 4.6 (s, 2H), 3.9 (s, 3H), 3.1 (s, 3H), 2.3 (s, 3H). Anal. (C₂₂H₂₀Cl₃N₅O₃S•0.5H₂O•1.9C₂-HF₃O₂) C, H, N.

N-(5-Chloropyridin-2-yl)-2-[((4-(((amidino)(methyl)amino)methyl)-3-chlorothiophen-2-yl)carbonyl)amino]-3-methoxy-5-chlorobenzamide (17i). To a stirred solution of 10b (0.10 g, 0.20 mmol) in DMF (3 mL) were added NEt₃ (0.28 mL, 2.0 mmol) and 1*H*-pyrazole-1-carboxamidine hydrochloride (0.30 g, 2.0 mmol). The mixture was stirred at room temperature for 15 h and then heated at 45 °C for 3 h. The cooled mixture was acidified with trifluoroacetic acid and purified by HPLC to afford 17i as a white solid (0.080 g, 56%): ¹H NMR (DMSO-*d*₆/TFA) δ 10.9 (s, 1H), 9.4 (s, 1H), 8.3 (d, 1H), 8.1 (d, 1H), 7.8 (dd, 1H), 7.6 (s, 1H), 7.4 (br s, 4H), 7.3 (s, 1H), 7.2 (s, 1H), 4.5 (s, 2H), 3.8 (s, 3H), 2.9 (s, 3H). Anal. (C₂₁H₁₉Cl₃N₆O₃S·1.5C₂HF₃O₂) C, H, N.

Enzyme Assay Procedures.²³ The activities of human fXa, human thrombin and bovine trypsin were determined kinetically as the initial rate of cleavage of a peptide p-nitroanilide by the enzyme. The assay was performed at room temperature in flatbottom microtiter plates in a final volume of 200 μ L. The reaction mixture consisted of 50 mM Tris-HCl, 150 mM NaCl, 2.5 mM CaCl₂, and 0.1% polyethylene glycol 6000, pH 7.5, with enzyme and substrate at the following concentrations: (1) fXa assay, 0.04-1nM fXa and 164 µM S-2222; (2) thrombin assay, 16 nM thrombin and 300 µM S-2302; and (3) trypsin assay, 16 nM bovine trypsin and 127 μ M S-2266. Standard techniques with at least four substrate dilutions were used to determine the K_m for a given enzyme and substrate. The substrate concentration listed is equal to the $K_{\rm m}$. Controls without the test inhibitors or with a reference compound were also run in each assay plate. Enzyme was incubated with test compounds for 10 min; the reaction was then started by the addition of the substrate. Reaction rates were determined by measuring the rate of the absorbance change at 405 nm in a ThermoMax microplate reader (Molecular Devices Corp., Sunnyvale, CA). Assay conditions used to determine the selectivity for the remaining proteases shown in Table 8 have been previously published.^{11b}

Data Analysis Methods. IC₅₀ values for inhibitors were determined from the dose response curve by fitting the data to the Hill equation with an automated analysis method using a computer spreadsheet. $K_{i,app}$ values were calculated as the IC₅₀/2, with the IC₅₀ value determined at a substrate concentration equal to $K_{\rm m} (K_{i,app} = IC_{50}/(1 + [S]/K_{\rm m}) = IC_{50}/2)$. For inhibitors with $K_{i,app}$ values less than 3 nM, IC₅₀ values were determined by fitting data to a modification of the Morrison equation to correct for the proportion of inhibitor bound to the enzyme relative to the free inhibitor.²⁴ $K_{i,app}$ values are the mean of multiple determinations (n \geq 2). Standard deviations are <30% of the mean.

Prothrombin Time (PT) Assay. For in vitro coagulation studies, pooled, lyophilized human plasma (SARP, Helena Laboratories, Beaumont, TX) was used following reconstitution. Thromboplastin HS (Sigma, St. Louis, MO) was used for PT assays. For construction of concentration—response curves, plasma was serially diluted at half-log increments ranging from 0.01 to 100 μ g/mL. Clot time

for all coagulation assays was measured by taking the average of two measurements using an Electra 1400C automated coagulometer (Medical Laboratory Automation, Inc., Pleasantville, NY).

Pharmacokinetic Studies in Dogs. Fasted (18 h) male beagle dogs were instrumented with indwelling jugular catheters on the day of the experiment for the purpose of withdrawing blood samples. Dogs were allowed water ad lib during the experiment. Drugs were administered orally by gavage via a feeding tube temporarily inserted into the stomach or intravenously by a bolus (ca. 30 s) injection via the cephalic vein. For oral dosing, the compound was dissolved in a 40% w/w solution of hydroxypropyl- β -cyclodextrin in water acidified to pH 5 with 1 N HCl. Final compound concentration was 10 mg/mL, and dosing volume was 1 mL/kg. For intravenous dosing, the compound was dissolved in a 10% v/v solution of DMSO in unbuffered saline, acidified to pH 5 with 0.1 N HCl. Final compound concentration was 1 mg/mL, and the dosing volume was 1 mL/kg.

Blood samples were drawn at predetermined time intervals out to 12 h. For each time point, 2.7 mL of blood was collected from the jugular vein catheter and placed in a test tube containing 0.3 mL of a 5% sodium citrate solution in phosphate buffered saline (without calcium or magnesium). The blood samples were kept on ice until centrifuged ($1000 \times g$ for 10 min at 4 °C) to obtain plasma. The plasma samples were kept frozen (-20 °C) until assayed for determination of drug levels.

Anti-fXa activity of the test compound in plasma was determined ex vivo using a chromogenic assay.¹⁵ The assay was performed at room temperature in flat-bottom microtiter plates in a final volume of 200 μ L. The assay buffer consisted of 50 mM Tris-HCl, 150 mM NaCl, and 0.1% polyethylene glycol 6000, pH 7.5. Solutions of human fXa (6 nM in assay buffer) and substrate S-2222 (948 μ M in assay buffer) were prepared. A standard curve was prepared with five dilutions of test compound in pooled dog plasma. Plasma samples were thawed and diluted 1:100 with assay buffer. To each well of a 96-well microtiter plate were added 20 μ L of diluted plasma sample, 30 μ L of buffer, and 50 μ L of substrate solution. Two wells of each plate received pooled dog plasma instead of diluted plasma sample (negative control), and four wells received a diluted solution of a standard fXa inhibitor of known activity (positive control). The plate was shaken for 30 s, then 100 μ L of fXa solution added. Reaction rates were determined by measuring the rate of the absorbance change at 405 nm at 10 s intervals for 2 min. Plasma samples and standards were tested in duplicate. The rate of reaction in mOD/min was calculated based on the kinetic readings. The rate was converted to compound concentration (μM) based on the standard curve using log-logit curve fit analysis.

Thrombosis in Rats: Vena Cava Stasis Model. Male Wistar rats were anesthetized with 90 mg/kg, i.p., Nembutal. Five minutes prior to the ligature of the vena cava, the test compound was administered by intravenous bolus injection. Three minutes prior to application of the ligature, thromboplastin (Thromborel, Behring Werke, Marburg, Germany) was infused over 5 min at a dose of 100 μ L/kg/min. The vena cava was ligated immediately below the bifurcation of the left vena renalis. The thrombi were excised 60 min following ligation, and thrombus wet weight was determined. Venous blood samples for the determination of coagulation parameters were taken immediately before and five and 60 min following drug administration. Statistical analysis was performed by a one-way analysis of variance and subsequent comparison of the treatment groups with controls employing Dunn's method, as the data are not normally distributed. P < 0.05 was taken as a significant difference.

X-ray Crystallography. Crystals of des-GLA-EGF1-factor Xa β were grown using protocols described previously.²¹ This reference describes a proprietary inhibitor used to grow the initial crystals. This proprietary inhibitor is compound **17m**.

Supporting Information Available: Combustion analysis data for newly synthesized target compounds. This material is available free of charge via the Internet at http://pubs.acs.org.

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